



655 Eisenhower Drive
 Owatonna, MN 55060 USA
 Phone: (507) 455-7000
 Tech. Serv.: (800) 533-6127
 Fax: (800) 955-8329
 Order Entry: (800) 533-6127
 Fax: (800) 283-8665
 International Sales: (507) 455-7290
 Fax: (507) 455-7063

Form No. 107100

Operating Instructions
 for:

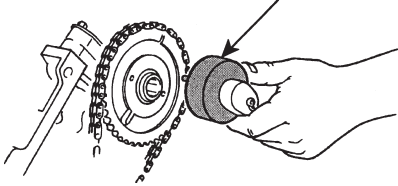
6476
 (511543 & 511544)

Ford Camshaft Positioning Tool Set

Application: 1997 – 2002 4.6L Econoline, F-Series Truck (VIN W)
 1997 – 2002 5.4L Econoline, Expedition, F-Series Truck
 1997 – 2002 6.8L V10 Econoline
 1998 – 2002 5.4L Navigator

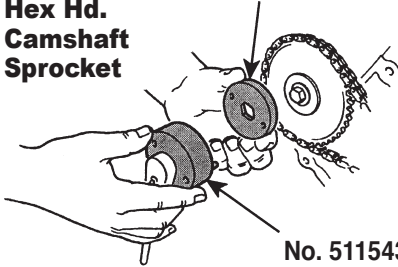
2-Hole
 Camshaft
 Sprocket

No. 511543



18 mm
 Hex Hd.
 Camshaft
 Sprocket

No. 511544

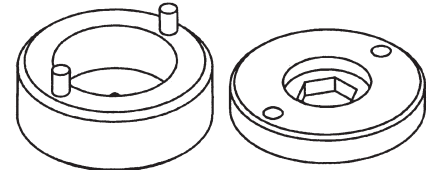


1. **Two-hole Camshaft Sprocket:** Use tool No. 511543 to position camshaft sprocket (2-hole) on the engine as shown.

18 mm Hex Hd. Camshaft Sprocket: Use tool No. 511543 with tool No. 511544 to position camshaft sprocket (18 mm hex hd.) on the engine as shown.

2. Service the timing chain as required according to procedures in the vehicle service manual.

3. Torque fasteners to factory specifications.



511543

511544

NOTE:

- 511543 is the same as Ford No. 303-569 (T96T-6256-AR1) and 511544 is the same as Ford No. 303-570 (T96T-6256-AR2).
- This tool is used with No. 6477 (511545) Ford Camshaft Holding Tool.

WARNING: Wear eye protection that meets ANSI Z87.1 and OSHA standards.



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 July 25, 2014 Rev. C



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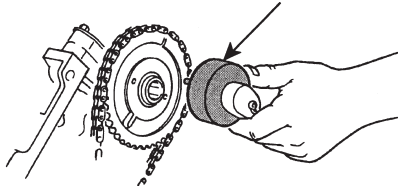
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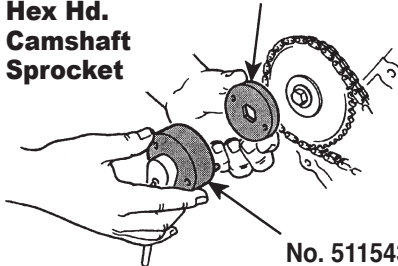
2-Hole
 Camshaft
 Sprocket

No. 511543



18 mm
 Hex Hd.
 Camshaft
 Sprocket

No. 511544

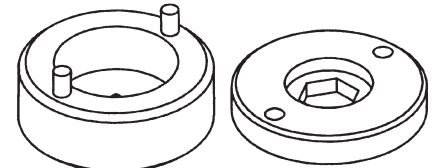


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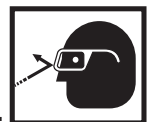
511543

511544

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