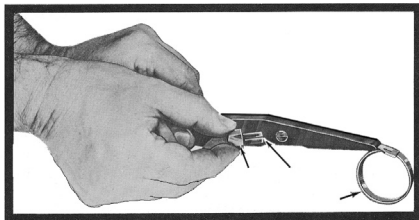


No. 7085 Boot Clamp Installer

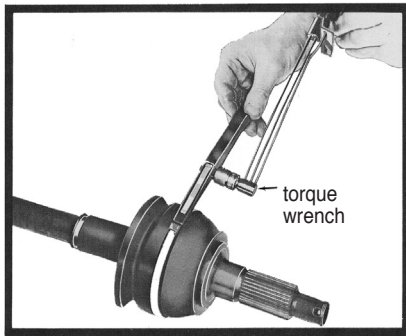
No. 18865
Rev. B 1/11/18

With sealing boot in correct position on axle shaft, proceed as follows.

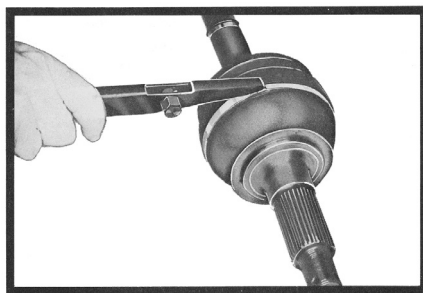
STEP 1: Loop clamp band around boot twice, with boot passing through retainer each time a loop is completed.



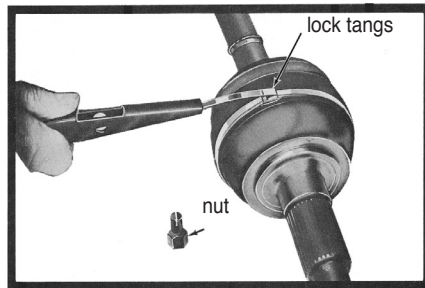
STEP 2: Feed extra length of band into small end of boot clamp tool.
NOTE: The open side of the tool must be facing up. Slide slotted bolt through the holes in the side of the main body, as shown in photo above. Band will pass through the slotted portion of the nut.



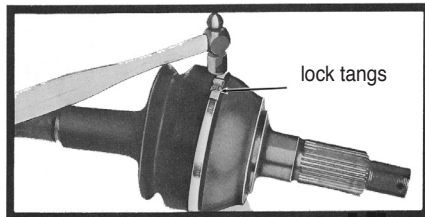
STEP 3: Place a wrench on the nut and draw the band up tight; then torque nut to 65 inch pounds as shown in photo above.



STEP 4: Turn tool over to bend band over lock tangs of clamp, as shown in photo above. Do not let band slip back through tool, because this will decrease clamping force.



STEP 5: Back tool off just enough to permit tapping the band with a hammer until it lies flat across the top of the retainer, as shown in photo above. Tap the tabs of the retainer down until they fasten the strap securely, as shown in photo below.



STEP 6: Unwind the excess bands, and cut it off close to retainer.



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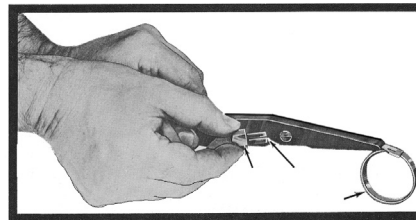
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No. 7085 Boot Clamp Installer

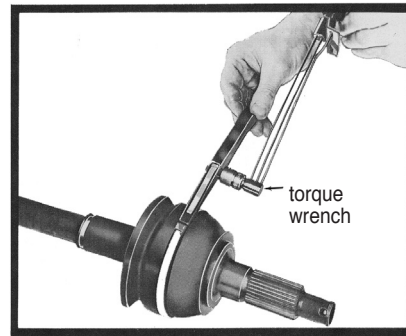
No. 18865
Rev. B 1/11/18

With sealing boot in correct position on axle shaft, proceed as follows.

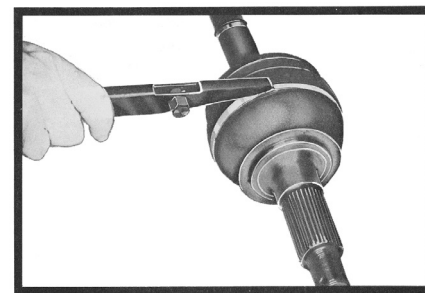
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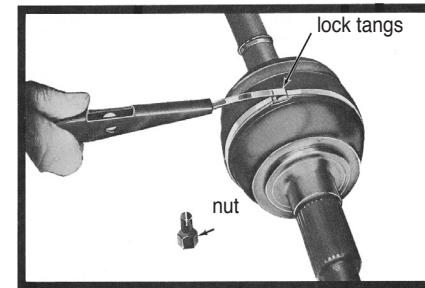
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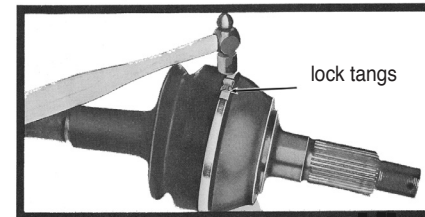
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