

655 Eisenhower Drive Owatonna, MN 55060 USA Phone: (507) 455-7000 Tech. Serv.: (800) 533-6127

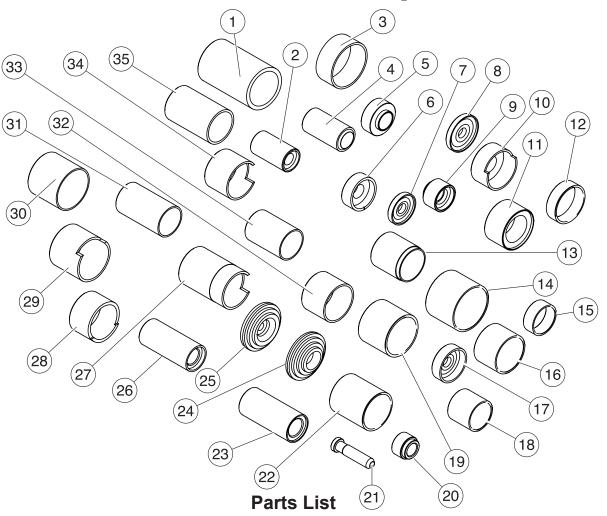
Fax: (800) 955-8329 Order Entry: (800) 533-6127 Fax: (800) 283-8665

International Sales: (507) 455-7223

Fax: (507) 455-7063

Parts List for: 6539-2

Chrysler, Jeep, Lexus, Mitsubishi and Toyota Truck Ball Joint Adapter Kit



Item		_	Item				Item		
No.	Part No.	Description	No.	Part No.	Description	_	No.	Part No.	Description
1	555570	Adapter	14	29503	Adapter	_	27	313967	Adapter
2	538590	Adapter	15	554422	Adapter		28	555612	Adapter
3	555532	Adapter	16	29504	Adapter		29	555613	Adapter
4	538591	Adapter	17	204508A	Adapter		30	555614	Adapter
5	555376	Adapter	18	29505	Adapter		31	38355A	Adapter
6	313970	Adapter	19	222307	Adapter		32	39976	Adapter
7	554414	Adapter	20	313968	Adapter		33	313969	Adapter
8	555380	Adapter	21	314392	Plug		34	531739	Adapter
9	554415	Adapter	22	222305	Adapter		35	555379	Adapter
10	555377	Adapter	23	555611	Adapter				'
11	554417	Adapter	24	305227	Adapter	_			
12	222304	Adapter	25	305228	Adapter	F	⊃age N	o. 1 of 3	7
13	38354	Adapter	26	555610	Adapter	_			
		•				I	ssue D	ate: Rev.	C, September 15, 201

NOTE: Models not listed most likely require the control arm with ball joint assembly be replaced, or has a bolt-in style ball joint.

Chrylser

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
Aspen 2WD/4WD	2007-2009	SUV	Lower	Front	555613	29504 & 305227 (or 39976), 222304, 305228	8
Grand Voyager	2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9
Pacifica FWD/AWD	2005-2008	Van	Lower	Front	313968, 313969	38355A, 554414	10
Town & Country	1991-2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9
Town & Country	2001-2007	Van	Lower	Front	313968, 313969	29505, 305227, 554414	12
Voyager	2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9

Dodge

Model	Year	Type	Position	Location	Removal Adapters	Installation Adapters	Page
Caravan	1991-2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9
Caravan	2001-2007	Van	Lower	Front	313968, 313969	29505, 305227, 554414	12
Dakota 2WD	1987-1996	Truck	Lower	Front	222307, 305228, 555376	29504, 305227, 555380 (or 204508A)	14
Dakota 2WD/4WD	2005-2011	Truck	Lower	Front	555614	39976, 204508A	15
Dakota 4WD	1987-1996	Truck	Lower	Front	29504, 305227, 305228, 554422	39976, 204508A, 555378	16
Dakota 4WD	1997-2004	Truck	Lower	Front	29504 & 305227 (or 39976)	38354, 222304, 305228	17
Durango 2WD/4WD	2004-2009	SUV	Lower	Front	555613	29504 & 305227 (or 39976), 222304, 305228	8
Durango 4WD	1998-2003	SUV	Lower	Front	29504 & 305227 (or 39976)	38354, 222304, 305228	17
Grand Caravan	1991-2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9
Grand Caravan	2001-2007	Van	Lower	Front	313968, 313969	29505, 305227, 554414	12
Journey	2009-2017	SUV	Lower	Front	554590, 554592	38355A, 554593	11
Nitro 2WD/4WD	2007-2011	SUV	Lower	Front	555613	39976, 204508A	18
Ram 1500 w/ rack & pinion steering	2006-2008, 2012	Truck	Upper	Front	29504 (or 222305), 305228, 554415	204508A (or 555380), 555379	30
Ram 1500 2WD	1994-1999	Truck	Lower	Front	29503, 305227	38354, 222304, 305228	19
Ram 1500 2WD	1994-1999	Truck	Upper	Front	305227, 538591, 555532	554592, 555380 (or 204508A)	20
Ram 1500 2WD	1997-1999	Truck	Lower	Front	29503, 305227	29504 & 305227 (or 39976), 222304, 305228	21
Ram 1500 2WD/4WD	2002-2012	Truck	Lower	Front	555613	29504, 204508A, 305227	22

Dodge (continued)

Model	Year	Type	Position	Location	Removal Adapters	Installation Adapters	Page
Ram 1500 4WD	1994-1999	Truck	Lower	Front	313967, 313968	313969, 313970	24
Ram 1500 4WD	1994-2001	Truck	Upper	Front	313967, 313968	313969, 313970	25
Ram 1500 4WD w/ 216 FBI axle	2000-2001	Truck	Lower	Front	313967, 313968	313969, 313970	24
Ram 1500 4WD w/ 216 FBI axle	2000-2001	Truck	Upper	Front	313967, 313968	313969, 313970	25
Ram 1500 4WD w/ 248 FBI axle	2000-2001	Truck	Lower	Front	313967, 313968	313969, 313970	24
Ram 1500 4WD w/ 248 FBI axle	2000-2001	Truck	Upper	Front	313967, 313968	313969, 313970	25
Ram 1500 Mega Cab	2006-2008	Truck	Lower	Front	313444	29504 & 305227 (or 39976), 204508A	26
Ram 1500 Mega Cab w/ rack & pinion steering	2006-2008	Truck	Lower	Front	313968, 555570	204508A, 555379	29
Ram 1500 Mega Cab w/ rack & pinion steering	2006-2008	Truck	Upper	Front	29504 (or 222305), 305228, 554415	204508A (or 555380), 555379	30
Ram 1500 Mega Cab Light Duty	2006-2008	Truck	Lower	Front	555613	29504, 204508A, 305227	22
Ram 1500 Mega Cab 2WD/4WD w/ conventional steering	2006-2008	Truck	Upper	Front	555377, 555610	305228 (sometimes with 555379), 554414 (or 204508A), 555379	23
Ram 2500	2003-2013	Truck	Lower	Front	313444	29504 & 305227 (or 39976), 204508A	26
Ram 2500 w/ rack & pinion steering	2003-2013	Truck	Lower	Front	313968, 555570	204508A, 555379	29
Ram 2500 w/ rack & pinion steering	2006-2013	Truck	Upper	Front	29504 (or 222305), 305228, 554415	204508A (or 555380), 555379	30
Ram 2500 2WD	1994-1999	Truck	Lower	Front	29503, 305227	38354, 222304, 305228	19
Ram 2500 2WD	1994-1999	Truck	Upper	Front	305227, 538591, 555532	554592, 555380 (or 204508A)	20
Ram 2500 4WD w/ Dana 44 axle	1996-1999	Truck	Lower	Front	313967, 313968	313969, 313970	24
Ram 2500 4WD w/ Dana 44 axle	1994-1996	Truck	Upper	Front	313967, 313968	313969, 313970	25
Ram 2500 4WD w/ Dana 60 axle	1994-1999	Truck	Lower	Front	222305, 305227	38354, 204508A (or 222304 & 305228)	27
Ram 2500 4WD w/ Dana 60 axle	1994-1999	Truck	Upper	Front	29504 (or 222305), 305227	29505, 204508A, 305227	28
Ram 2500 Mega Cab	2006-2010	Truck	Lower	Front	313444	29504 & 305227 (or 39976), 204508A	26

(continued on the next page)

Dodge (continued)

Model	Year	Type	Position	Location	Removal Adapters	Installation Adapters	Page
Ram 2500 Mega Cab w/ rack & pinion steering	2003-2010	Truck	Lower	Front	313968, 555570	204508A, 555379	29
Ram 2500 Mega Cab w/ conventional steering	2006-2010	Truck	Upper	Front	555377, 555610	305228 (sometimes with 555379), 554414 (or 204508A), 555379	23
Ram 2500 HD w/ conventional steering	2003-2017	Truck	Upper	Front	555377, 555610	305228 (sometimes with 555379), 554414 (or 204508A), 555379	23
Ram 3500	2003-2013	Truck	Lower	Front	313444	29504 & 305227 (or 39976), 204508A	26
Ram 3500 w/ rack & pinion steering	2003-2012	Truck	Lower	Front	313968, 555570	204508A, 555379	29
Ram 3500 w/ rack & pinion steering	2006-2012	Truck	Upper	Front	29504 (or 222305), 305228, 554415	204508A (or 555380), 555379	30
Ram 3500 w/ conventional steering	2003-2017	Truck	Upper	Front	555377, 555610	305228 (sometimes with 555379), 554414 (or 204508A), 555379	23
Ram 3500 2WD w/ IFS	1994-1999	Truck	Lower	Front	29503, 305227	38354, 222304, 305228	19
Ram 3500 2WD w/ IFS	1994-1999	Truck	Upper	Front	305227, 538591, 555532	554592, 555380 (or 204508A)	20
Ram 3500 2WD w/ rack & pinion steer- ing, solid front axle	2000-2002	Truck	Lower	Front	313968, 555570	204508A, 555379 38354, 204508A (or	29
Ram 3500 4WD	1996-1999	Truck	Lower	Front	222305, 305227	222304 & 305228)	27
Ram 3500 4WD	1996-1999	Truck	Upper	Front	29504 (or 222305), 305227	29505, 204508A, 305227	28
Ram 3500 4WD w/ solid front axle	1994-1999	Truck	Lower	Front	222305, 305227	38354, 204508A (or 222304 & 305228)	27
Ram 3500 4WD w/ solid front axle	1994-1999	Truck	Upper	Front	29504 (or 222305), 305227	29505, 204508A, 305227	28
Ram 3500 Mega Cab w/ conventional steering	2006-2010	Truck	Upper	Front	555377, 555610	305228 (sometimes with 555379), 554414 (or 204508A), 555379	23
Ram 3500 HD w/ conventional steering	2006-2017	Truck	Upper	Front	555377, 555610	305228 (sometimes with 555379), 554414 (or 204508A), 555379	23
Ram Van 1500/2500	1995-2003	Van	Lower	Front	222307, 305228, 555376	29504, 305227, 555380 (or 204508A)	14
Ram Van 3500 w/ 3600 lb. axle	1995-2003	Van	Lower	Front	222307, 305228, 555376	29504, 305227, 555380 (or 204508A)	13
Ram Van 3500 w/ 4000 lb. axle	1995-2003	Van	Lower	Front	29503, 305228, 555376	29503, 305227, 554417	31

(continued on the next page)

Dodge (continued)

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
Ram Van B100/200/300 w/ stan- dard suspension	1971-1980	Van	Lower	Front	222307, 305228, 555376	29504, 305227, 555380 (or 204508A)	14
Ram Van B100/200/300 w/ heavy-duty suspension	1972-1980	Van	Lower	Front	29503, 305228, 555376	29503, 305227, 554417	31
Ram Van B150/250/350 w/ stan- dard suspension	1981-1994	Van	Lower	Front	222307, 305228, 555376	29504, 305227, 555380 (or 204508A)	14
Ram Van B150/250/350 w/ heavy-duty suspension	1981-1994	Van	Lower	Front	29503, 305228, 555376	29503, 305227, 554417	31
Sprinter 2500/3500	2003-2006	Van	Lower	Front	222307, 305227	29504, 305227, 204508A (or 39976)	32

Freightliner

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
						29504, 305227, 204508A	
Freightliner 2500/3500	2002-2006	Van	Lower	Front	222307, 305227	(or 39976)	32

Jeep

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
Cherokee	1984-2001	SUV	Lower	Front	313967, 313968	313969, 313970	24
Cherokee	1984-2001	SUV	Upper	Front	313967, 313968	313969, 313970	25
Cherokee (RHD)	1996-1998	SUV	Lower	Front	313967, 313968	313969, 313970	24
Cherokee (RHD)	1996-1998	SUV	Upper	Front	313967, 313968	313969, 313970	25
Commander 2WD/4WD	2006-2010	SUV	Lower	Front	555613	39976, 204508A	18
Commander 2WD/4WD	2006-2007	SUV	Upper	Front	555610, 555377	554414, 554592	33
Compass	2007-2016	SUV	Lower	Front	313968, 313969	313969, 554415	13
Grand Cherokee	1993-2004	SUV	Lower	Front	313967, 313968	313969, 313970	24
Grand Cherokee	1993-2004	SUV	Upper	Front	313967, 313968	313969, 313970	25
Grand Cherokee 2WD/4WD	2005-2011	SUV	Lower	Front	555613	39976, 204508A	18
Grand Cherokee 2WD/4WD	2005-2010	SUV	Upper	Front	555610, 555377	554414, 554592	33
Grand Wagoneer	1993-1994	SUV	Lower	Front	313967, 313968	313969, 313970	24
Liberty 2WD/4WD	2002-2007	SUV	Lower	Front	555611, 555612	313967	34
Liberty 2WD/4WD	2008-2012	SUV	Lower	Front	555613	39976, 204508A	18
Patriot	2007-2016	SUV	Lower	Front	313968, 313969	313969, 554415	13

Jeep (continued)

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
TJ	1997-2006	SUV	Lower	Front	313967, 313968	313969, 313970	24
TJ	1997-2006	SUV	Upper	Front	313967, 313968	313969, 313970	25
Wrangler	1987-2015	SUV	Lower	Front	313967, 313968	313969, 313970	24
Wrangler	1987-2015	SUV	Upper	Front	313967, 313968	313969, 313970	25

Lexus

Model	Year	Type	Position	Location	Removal Adapters	Installation Adapters	Page
LX470	1998-2007	SUV	Lower	Front	555614	38354, 222304, 305228	35
LX570	2008-2011; 2013-2017	SUV	Lower	Front	29503, 305227	29504, 222304, 305227, 305228	36

Mitsubishi

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
Mighty Max	1983-1996	Truck	Upper	Front	531739, 538590	38355A, 554414	37
Raider	2006-2009	Truck	Lower	Front	555614	39976, 204508A	15

Plymouth

Model	Year	Туре	Position	Location	Removal Adapters	Installation Adapters	Page
Grand Voyager	1991-2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9
Voyager	1991-2000	Van	Lower	Front	313968, 313969	38355A (or 29505 & 305227), 554414	9
Voyager	2001-2003	Van	Lower	Front	313968, 313969	29505, 305227, 554414	12

Toyota

Model	Year	Type	Position	Location	Removal Adapters	Installation Adapters	Page
Land Cruiser	1998-2007	SUV	Lower	Front	555614	38354, 222304, 305228	35
Land Cruiser	2008-2016	SUV	Lower	Front	29503, 305227	29504, 222304, 305227, 305228	36
Sequoia	2008-2013	SUV	Lower	Front	29503, 305227	29504, 222304, 305227, 305228	36
Tundra	2007-2017	Truck	Lower	Front	29503, 305227	29504, 222304, 305227, 305228	36

Explanation of Safety Signal Words

WARNING: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION: Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

Notes: Provide clarity and helpful information.

Safety Precautions



CAUTION: To prevent personal injury,



- Wear protective eyewear that meets the requirements of ANSI Z87.1 and OSHA.
- Before performing any repairs on a vehicle, block all wheels to prevent movement.



 Check the final alignment of tooling and components before using the C-frame press to exert pressure.

U-Joint Service

The C-frame included in this kit also may be used to service U-joints on most cars and light trucks – either on or off vehicle.

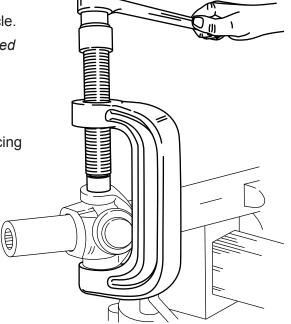
Note: This application uses the standard plug (29501) shipped with the forcing screw, not the 314392.

Disassembly

- 1. Remove external / internal lock rings.
- 2. Position C-frame around driveshaft yoke, and tighten forcing screw until first bearing is removed.
- 3. Position C-frame on second bearing, and tighten forcing screw until second bearing is removed.

Assembly

- 1. Clean dirt and oil from yoke area.
- 2. Align C-frame and new bearing as straight as possible over yoke.
- 3. Press new bearing into yoke, and install lock rings.
- 4. Position C-frame and second bearing as straight as possible over yoke.
- 5. Press new bearing into yoke, and install lock rings.



Application

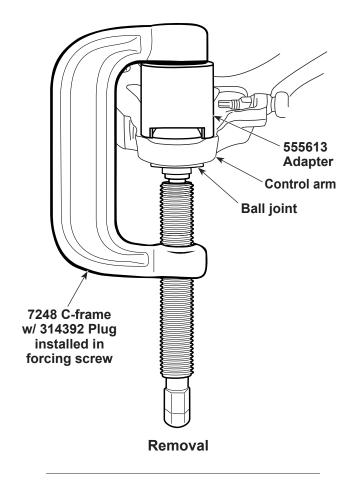
Chrysler Aspen 2WD/4WD 2007-2009 Dodge Durango 2WD/4WD 2004-2009

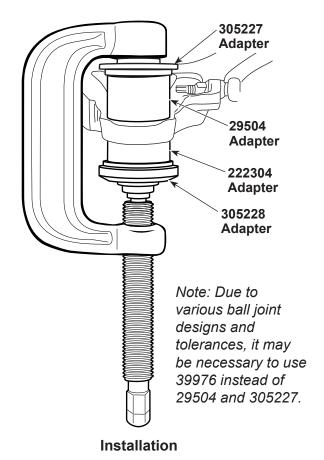
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

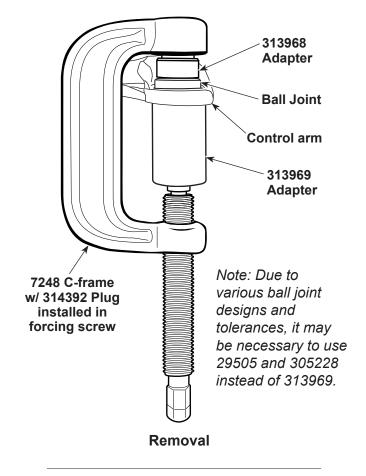
Chrysler Grand Voyager 2000 Chrysler Town & Country 1991-2000 Chrysler Voyager 2000 Dodge Caravan 1991-2000 Dodge Grand Caravan 1991-2000 Plymouth Grand Voyager 1991-2000 Plymouth Voyager 1991-2000

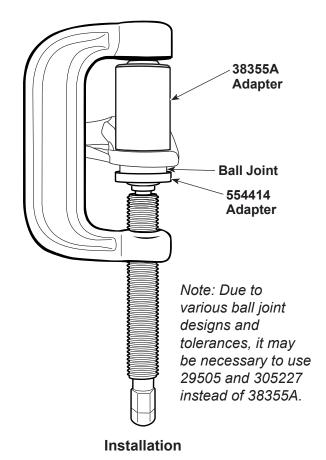
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

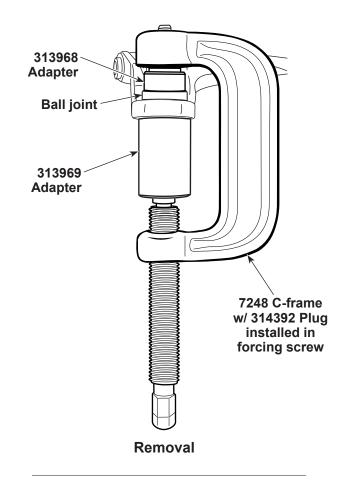
Chrysler Pacifica FWD/AWD 2005-2008

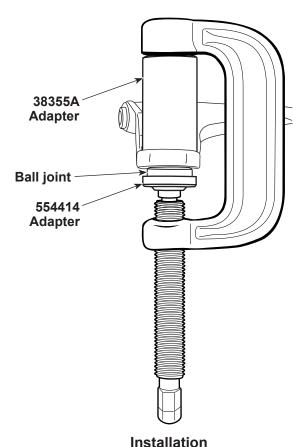
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

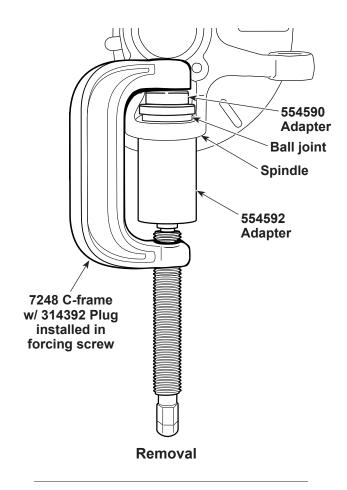
Dodge Journey 2009-2017

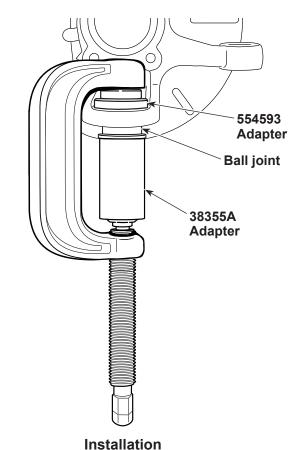
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in spindle.
- 2. Insert new ball joint as straight as possible into spindle.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

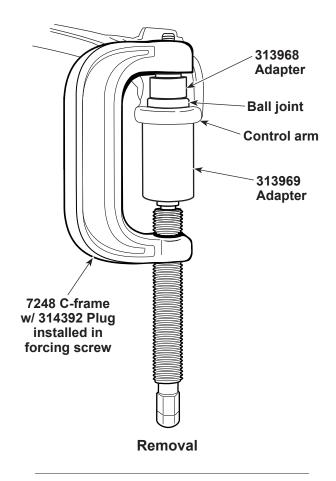
Chrysler Town & Country 2001-2007 Dodge Caravan 2001-2007 Dodge Grand Caravan 2001-2007 Plymouth Voyager 2001-2003

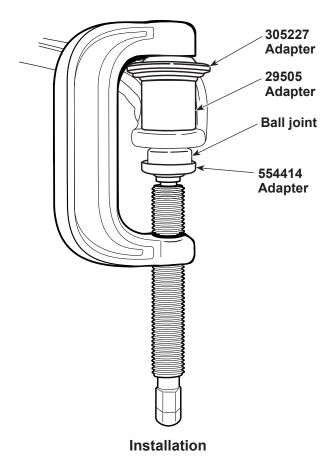
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

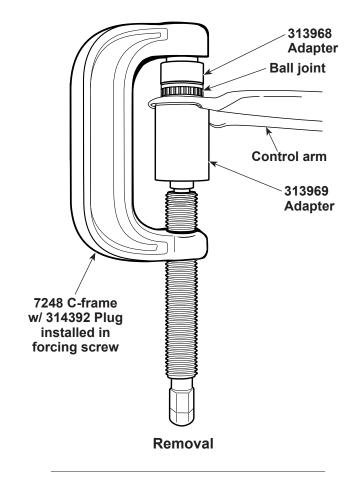
Jeep Compass 2007-2016 Jeep Patriot 2007-2016

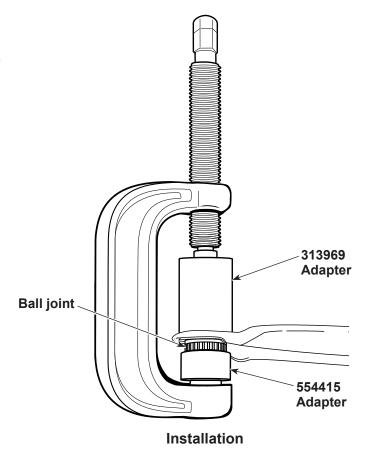
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

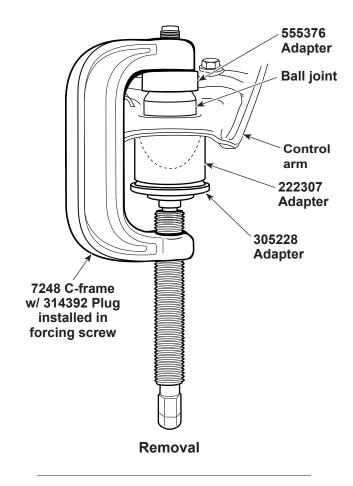
Dodge Dakota 2WD 1987-1996
Dodge Ram Van 1500/2500 1995-2003
Dodge Ram Van 3500
w/ 3600 lb. axle 1995-2003
Dodge Ram Van B100/200/300
w/ standard suspension 1971-1980
Dodge Ram Van B150/250/350
w/ standard suspension 1981-1994

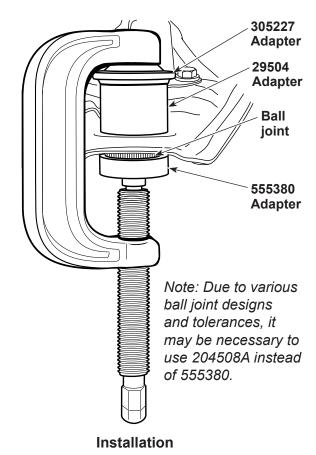
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

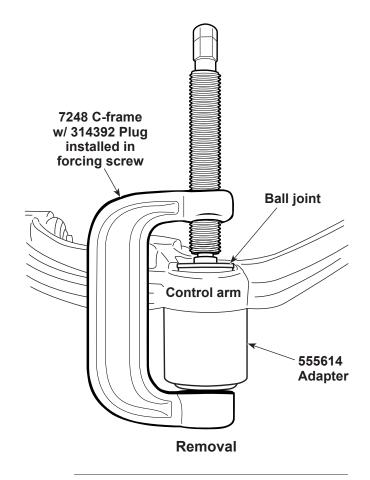
Dodge Dakota 2WD/4WD 2005-2011 Mitsubishi Raider 2006-2009

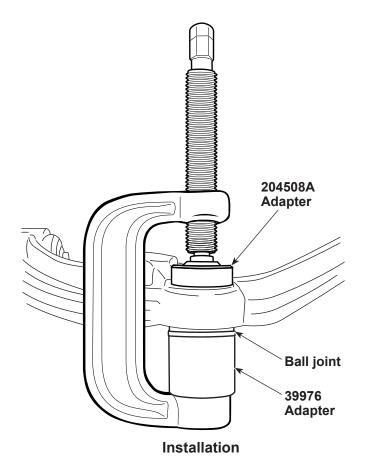
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

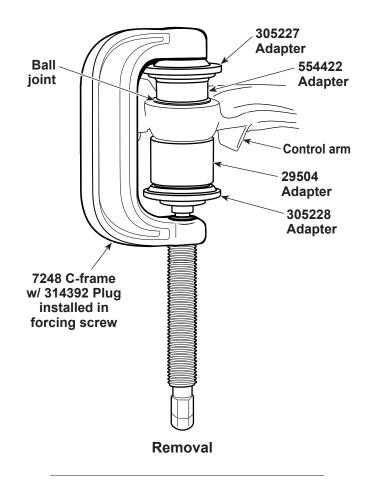
Dodge Dakota 4WD 1987-1996

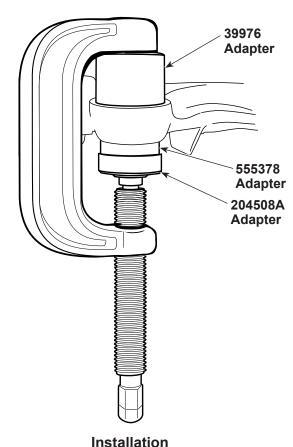
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

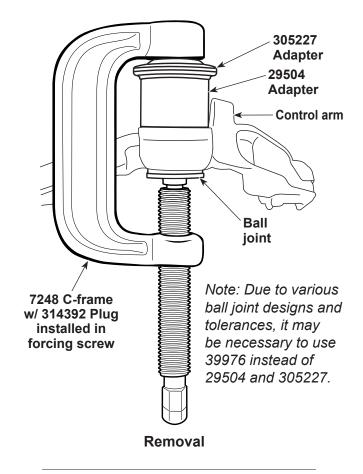
Dodge Dakota 4WD 1997-2004 Dodge Durango 4WD 1998-2003

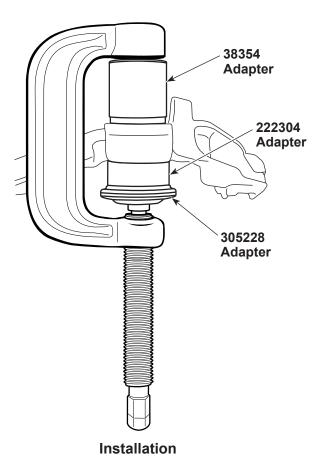
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

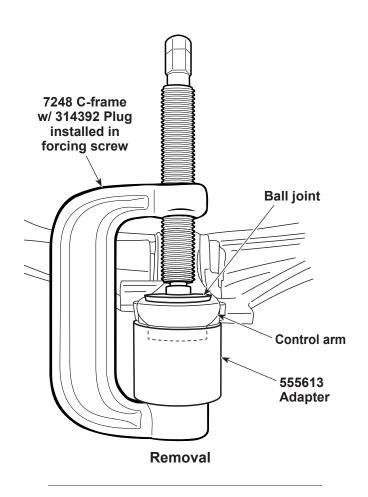
Dodge Nitro 2WD/4WD 2007-2011 Jeep Commander 2WD/4WD 2006-2010 Jeep Grand Cherokee 2WD/4WD 2005-2011 Jeep Liberty 2WD/4WD 2008-2012

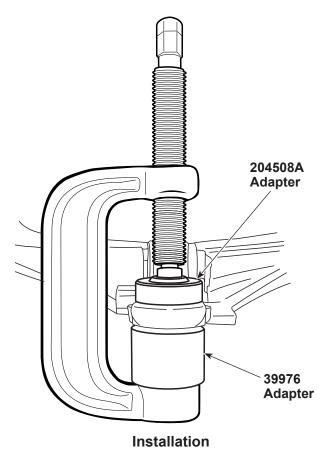
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

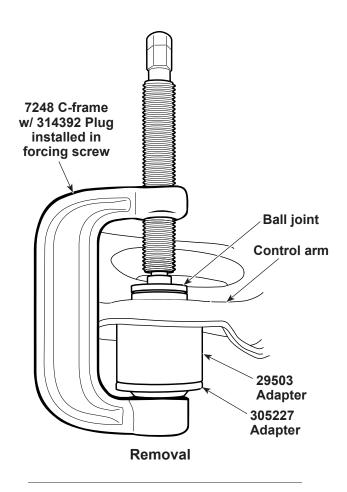
Dodge Ram 1500 2WD 1994-1999 Dodge Ram 2500 2WD 1994-1999 Dodge Ram 3500 2WD w/ IFS 1994-1999

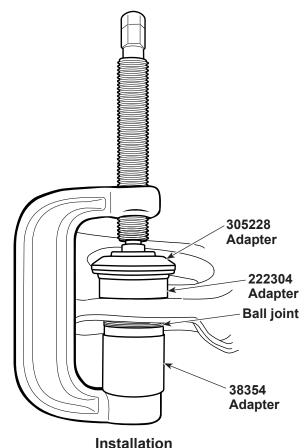
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front

Application

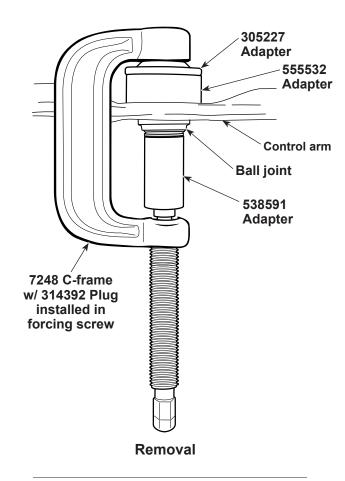
Dodge Ram 1500 2WD 1994-1999 Dodge Ram 2500 2WD 1994-1999 Dodge Ram 3500 2WD w/ IFS 1994-1999

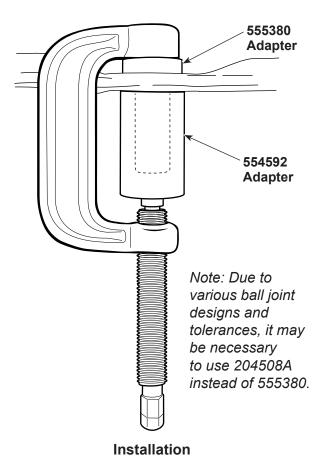
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

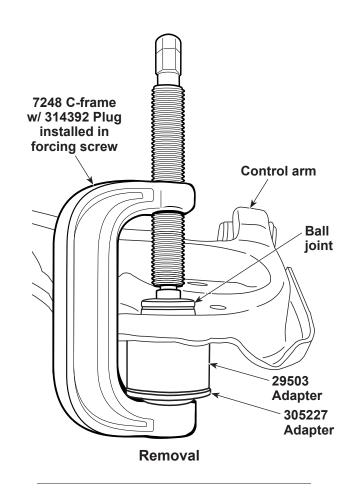
Dodge Ram 1500 2WD 1997-1999

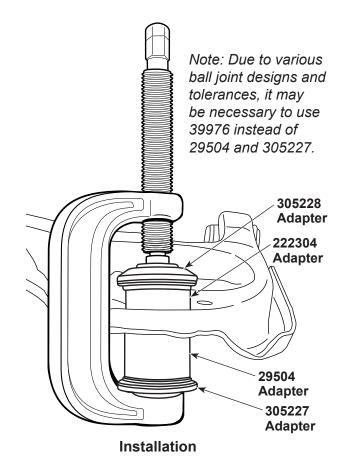
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

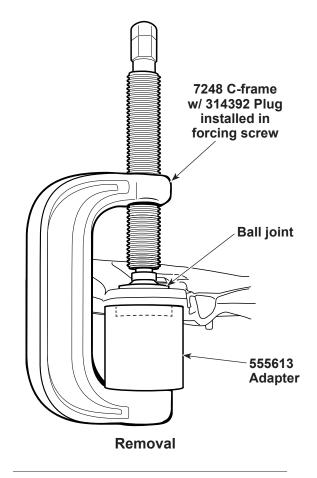
Dodge Ram 1500 2WD/4WD 2002-2012 Dodge Ram 1500 Mega Cab Light Duty 2006-2008

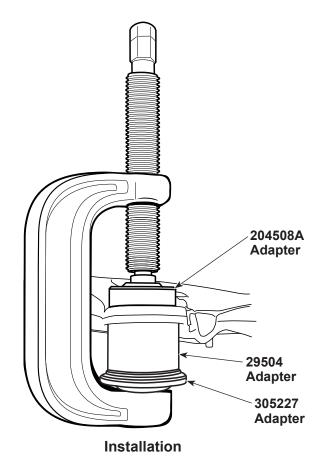
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front w/ conventional steering

Application

Dodge Ram 1500 Mega Cab 2WD/4WD 2006-2008

Dodge Ram 2500 Mega Cab 2006-2010

Dodge Ram 2500 Heavy Duty 2003-2017

Dodge Ram 3500 2003-2017

Dodge Ram 3500 Mega Cab 2006-2010

Dodge Ram 3500 Heavy Duty 2006-2017

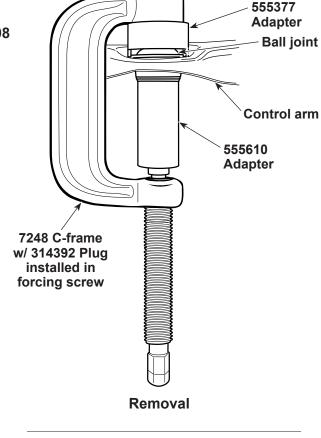
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

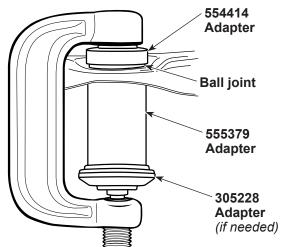
Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- 3. Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

Installation

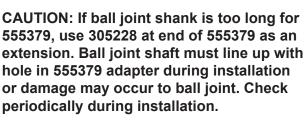
- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- 4. Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Note: Due to various ball joint designs and tolerances, it may be necessary to

- use 204508A instead of 554414.
- use 305228 along with 555379.



Application

Dodge Ram 1500 4WD 1994-1999 Dodge Ram 1500 4WD w/ 216 FBI axle 2000-2001

Dodge Ram 1500 4WD w/ 248 FBI axle 2000-2001

Dodge Ram 2500 4WD w/ Dana 44 axle 1996-1999

Jeep Cherokee 1984-2001

Jeep Cherokee (RHD) 1996-1998

Jeep Grand Cherokee 1993-2004

Jeep Grand Wagoneer 1993-1994

Jeep TJ 1997-2006

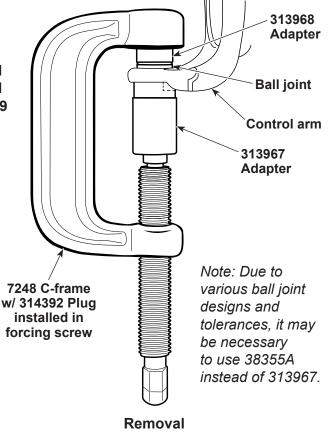
Jeep Wrangler 1987-2015

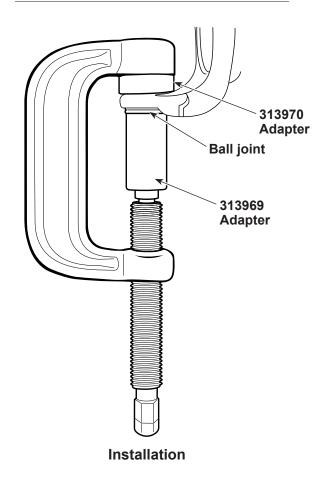
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- 3. Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- 4. Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front

Application

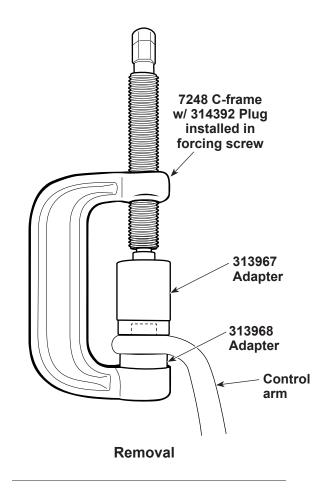
Dodge Ram 1500 4WD 1994-2001
Dodge Ram 1500 4WD w/ 216 FBI axle 2000-2001
Dodge Ram 1500 4WD w/ 248 FBI axle 2000-2001
Dodge Ram 2500 4WD w/ Dana 44 axle 1994-1996
Jeep Cherokee 1984-2001
Jeep Cherokee (RHD) 1996-1998
Jeep Grand Cherokee 1993-2004
Jeep TJ 1997-2006
Jeep Wrangler 1987-2015

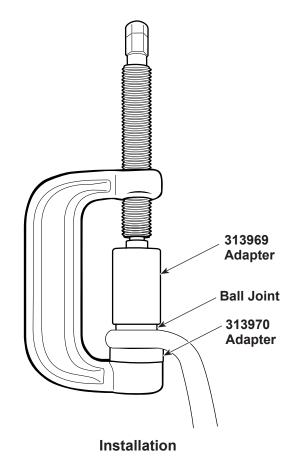
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

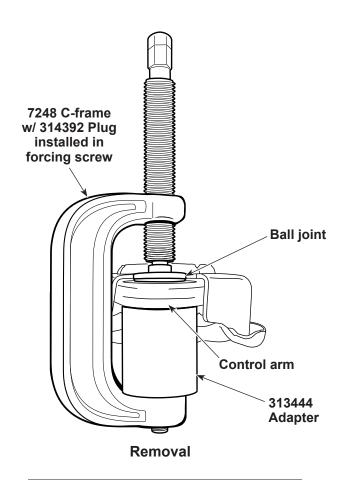
Dodge Ram 1500 Mega Cab 2006-2008 Dodge Ram 2500 2003-2013 Dodge Ram 2500 Mega Cab 2006-2010 Dodge Ram 3500 2003-2013

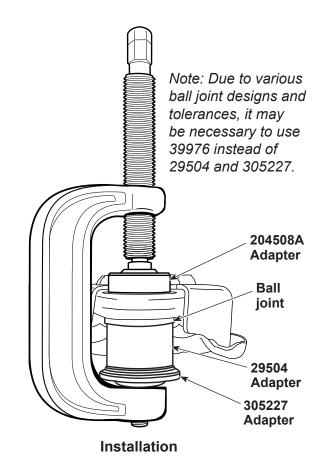
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

Dodge Ram 2500 4WD w/ Dana 60 axle 1994-1999 Dodge Ram 3500 4WD 1996-1999 Dodge Ram 3500 4WD w/ solid front axle 1994-1999

Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

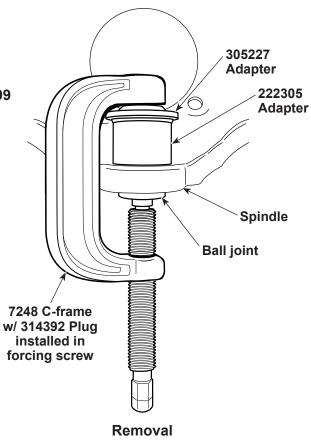
Removal

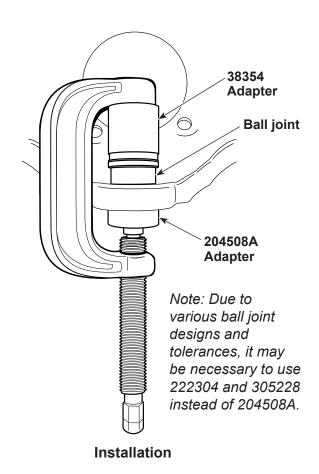
- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

Installation

Note: If replacing both upper and lower ball joints at the same time, remove and install upper ball joint before installing lower ball joint.

- 1. Clean ball joint bore in spindle.
- 2. Insert new ball joint as straight as possible into spindle.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front

Application

Dodge Ram 2500 4WD w/ Dana 60 axle 1994-1999 Dodge Ram 3500 4WD 1996-1999 Dodge Ram 3500 4WD w/ solid front axle 1994-1999

Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

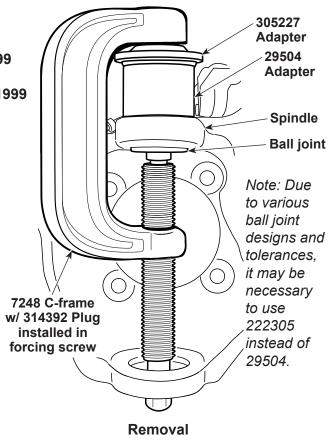
Note: Lower ball joint must be removed before upper ball joint can be serviced.

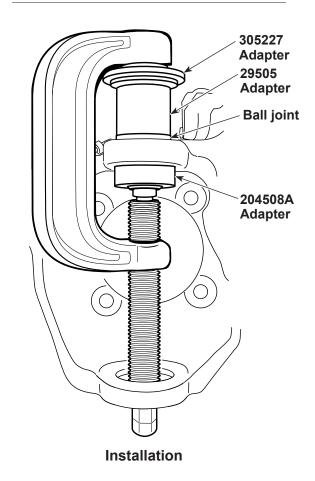
- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

Installation

Note: If replacing both upper and lower ball joints at the same time, remove and install upper ball joint before installing lower ball joint.

- 1. Clean ball joint bore in spindle.
- 2. Insert new ball joint as straight as possible into spindle.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Lower Front w/ rack & pinion steering

Application

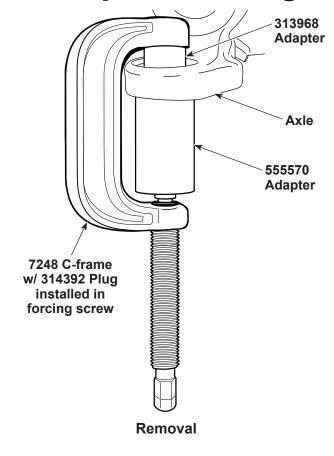
Dodge Ram 1500 Mega Cab 2006-2008 Dodge Ram 2500 2003-2013 Dodge Ram 2500 Mega Cab 2003-2010 Dodge Ram 3500 2003-2012 Dodge Ram 3500 2WD w/ solid front axle 2000-2002

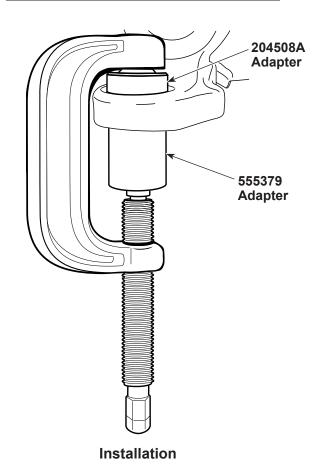
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in axle.
- 2. Insert new ball joint as straight as possible into axle.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front w/ rack & pinion steering

Application

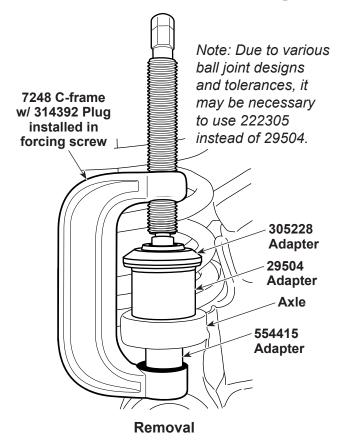
Dodge Ram 1500 2006-2008, 2012 Dodge Ram 1500 Mega Cab 2006-2008 Dodge Ram 2500 2006-2013 Dodge Ram 3500 2006-2012

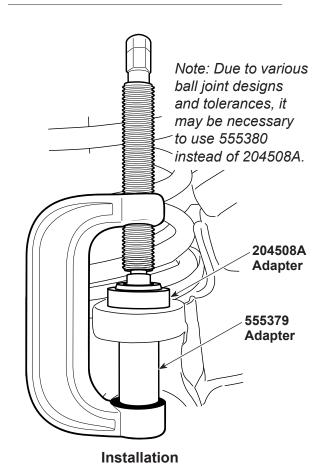
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in axle.
- 2. Insert new ball joint as straight as possible into axle.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

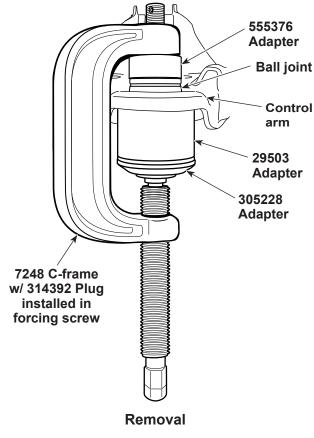
Dodge Ram Van 3500 w/ 4000 lb. axle 1995-2003 Dodge Ram Van B100/200/300 w/ heavy duty suspension 1972-1980 Dodge Ram Van B150/250/350 w/ heavy duty suspension 1981-1994

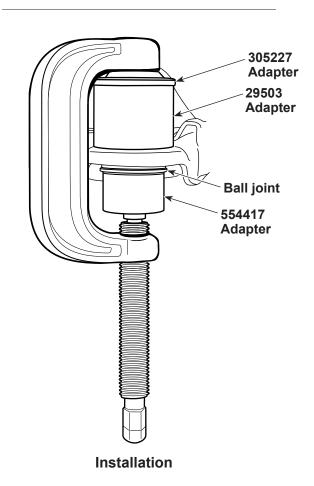
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

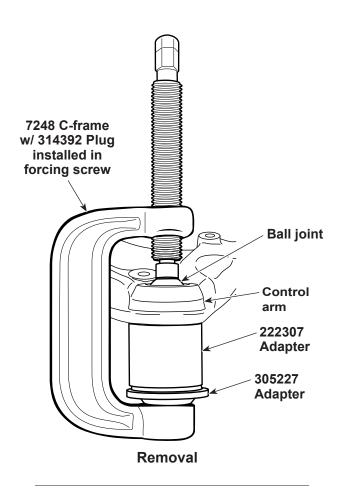
Dodge Sprinter 2500/3500 2003-2006 Freightliner 2500/3500 2002-2006

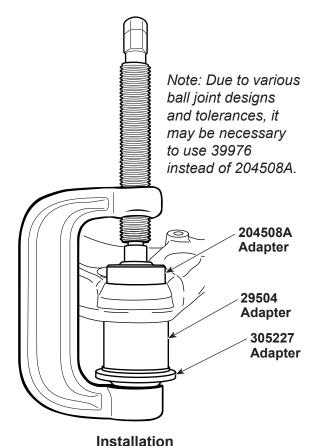
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front

Application

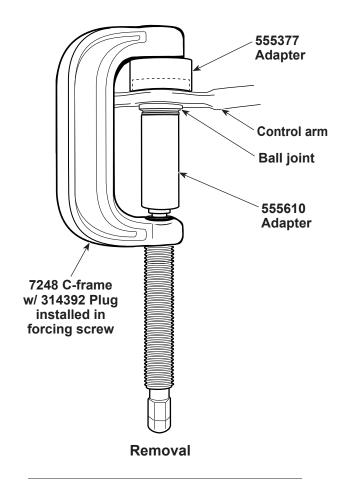
Jeep Commander 2WD/4WD 2006-2007 Jeep Grand Cherokee 2WD/4WD 2005-2010

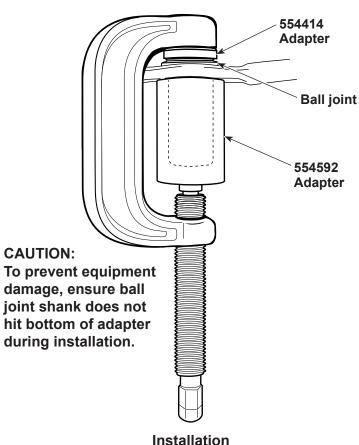
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

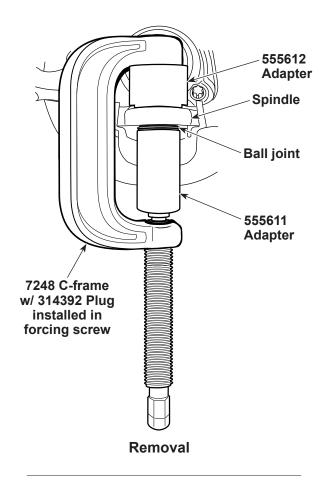
Jeep Liberty 2WD/4WD 2002-2007

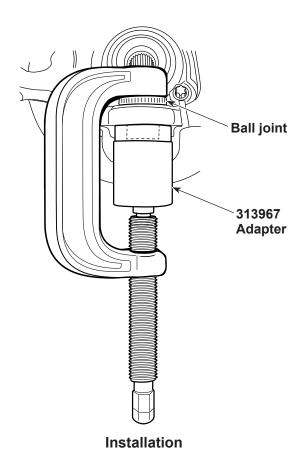
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in spindle.
- 2. Insert new ball joint as straight as possible into spindle.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

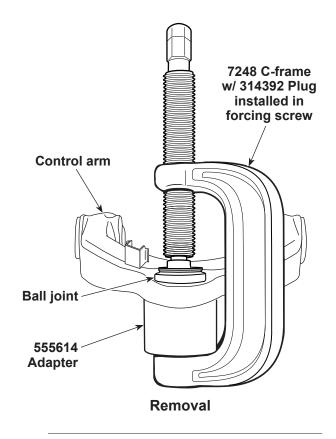
Lexus LX470 1998-2007 Toyota Land Cruiser 1998-2007

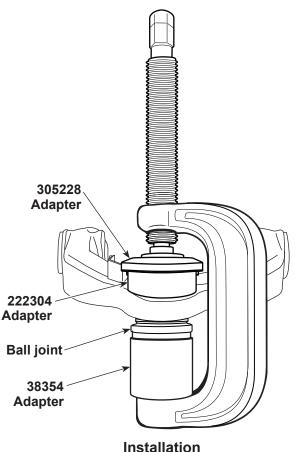
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Application

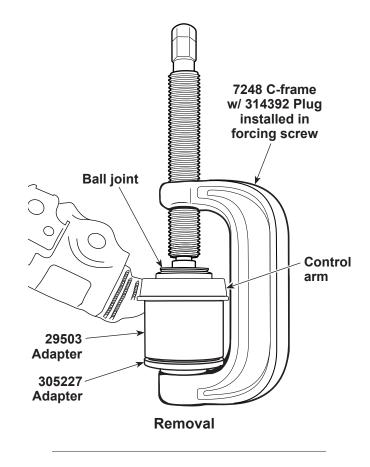
Lexus LX570 2008-2011; 2013-2017 Toyota Land Cruiser 2008-2016 Toyota Sequoia 2008-2013 Toyota Tundra 2007-2017

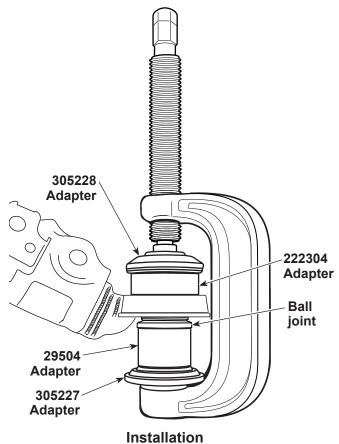
Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.





Ball Joint: Upper Front

Application

Mitsubishi Mighty Max 1983-1996

Note: Remove live center plug from C-frame forcing screw; replace it with 314392 plug supplied with this kit.

Removal

- 1. Remove dust boot.
- 2. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 4. Tighten forcing screw until ball joint is removed.

- 1. Clean ball joint bore in control arm.
- 2. Insert new ball joint as straight as possible into control arm.
- 3. Position components as shown.
- Turn forcing screw until plug meets ball joint or adapter. Check alignment of all components.
- 5. Tighten forcing screw until ball joint is firmly seated.
- 6. Install dust boot.

